



CONSTANTINE

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Pressure Sensitive Adhesive #320 Specification

Constantine Pressure Sensitive Release Adhesive #320 is designed for the installation of vinyl backed carpet tiles and vinyl backed sheet goods.

Type:

- Non-flammable and water-based, pressure sensitive adhesive.

Advantages:

- Water and alkali resistant, and highly resistant to vinyl plasticizer migration
- Has good rebonding characteristics, easy to trowel, brush, or apply with a roller and gives good coverage.
- May be installed on concrete above, on, or below grade in the absence of moisture and alkali, metal, plywood, underlayment grade hardboard, and Association grade particle board underlayment.

Open Time: High humidity and low temperatures will effect the drying time.

Trowel Sizes:

- 1/16" x 1/16" x 1/16": 180 - 225 sq. ft./gal.
- Short nap paint roller: 270-360 sq. ft./gal.

Shelf Life: 1 year from manufacturing date.

This product is not photochemically reactive as defined by California rules 102 and 443. VOC's emission levels are below those established by the California SCAQMD rule 1168.

P. O. Box tel: 706
2399 277.0826
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30722 278.6892 308.4344

CONSTANTINE
Pressure Sensitive Adhesive #320
Material Safety Data Sheet

Date of Preparation: 11.01.98

Manufacturer's Name:

XL Flooring Installation Products, Inc.
237 Nance Rd. NE.
Calhoun, GA 30701
Emergency Telephone No.: 706-625-0025

24-hour Emergency:

- **Chemtrec 1-800-424-9300**
- HMIS:0
- Health:1
- Reactivity:0
- Flammability:0
- Personal Protection Equipment:B

Product Identification:

- Product Number: Stix 2230
- Product Class: Water Emulsion Latex Adhesive
- Product Name: Pressure Sensitive Adhesive
- Trade Name: Stix 2230

Hazardous Ingredients: None

Physical Data:

- Boiling Point:212 F
- Vapor Density:Heavier than air.
- Evaporation Rate:Same as water.
- Appearance and Odor:Creamy Blue Latex
- Specific Gravity:1.18
- Percent Volatile by Volume: 40-60%
- Solubility in Water:Soluble
- V.O.C.: "0" grams/liter (Calculated)

Fire and Explosion Hazard Data:

- Flammable Limits:No flashing
- Flash Point:N.D.
- Flammability Classification:OSHA: NoneDOT: None
- Extinguishing Media:CO₂, chemical foam, water fog.
- Special Fire Fighting Features: Wear self contained breathing gear when in confined area.